## Implicit kernels for solid modeling

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# A Brief* History of CAD 

*and probably inaccurate

## Drafting tables



## Computer-aided drafting



Loading menu file...
Command :

## AutoCAD 2.18 (1985)

## Into the 3rd Dimension


"While all drafting is 2D, and almost all users will spend all their time with AutoCAD working in 2D mode, 3D is important more from a marketing perception standpoint than a technical one."

John Walker, 1983

## The path of least resistance

Boundary representations
Natural extension from 2D
Easy to render
Fragile representation
Geometric operations are hard!

## Solid Modeling


"I have seen solids modeling, and it is the future. For years the skeptics have criticized solids as impractical, compute intensive, and inflexible. 'You can't cut chips with solids,' they'd say, or 'sure they're fun, but what can you do with the model when you're done'?"

Eric Lyons, 1986

## How would you make...

## Menger Sponges



## Family of gear pairs



## Möbius strip

## Mandelbrot Vase



## Fundamentals of <br> functional representations

## Functional representations

$f: \mathbf{R}^{3} \rightarrow \mathbf{R}$
$f(x, y, z) \rightarrow$ Distance
Distance $<0$ : inside
Distance $=0$ : boundary
Distance >0: outside


$$
f(x, y, z)=x^{2}+y^{2}+z^{2}-r^{2}
$$

## Upsides \& downsides

+ CSG (union / intersection / difference) becomes trivial
+ Unusual transforms become possible
- Rendering is harder
(but computers are fast, and it parallelizes well)
- Features are implicit
- Hard to interface with existing b-rep ecosystem (meshes, NURBS, etc.)



## Previous work

## Hyperfun (SIGGRAPH 1999)


hyperfun.org
github.com/mkeeter/kokopelli

## Kokopelli (2012)



## ImplicitCad (2012)


"ImplicitCAD is a project dedicated to using the power of math and computer science to get stupid design problems out of the way of the 3D printing revolution."

## Symvol (2012)



## Antimony (2013)

$\otimes \Theta \oplus$


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Guile comes with ABSOLUTELY NO WARRANTY; for details type ', show w Guile is free software, and you are welcome to redistribute it under certain conditions; type ',show c' for details.

Enter ',help' for help.
A0> (ao-watch "examples/charm.scm")
Watching /Users/mkeeter/code/ao/examples/charm.scm
$\rightarrow \square$


## Libfive + Studio (2018)



## Implicit kernel design

## Representation vs. Evaluation

## Shape representation

- Lightweight manipulation of math trees
- De-duplication of clauses
- Arithmetic identities + constant folding
- Balancing of commutative operations


## Deduplication



## Arithmetic identities



## Tree balancing



## Representing a clause

```
/* This is where tree data is actually stored */
struct Tree_ {
    /*
        * Destructor erases this Tree
        * from the global Cache
        */
    ~Tree_();
    const Opcode::Opcode op;
    const uint8_t flags;
    const unsigned rank;
    /* Only populated for constants */
    const float value;
    /* Only populated for operations */
    const std::shared_ptr<Tree_> lhs;
    const std::shared_ptr<Tree_> rhs;
};
```


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```
/* Lightweight, passable-by-value handle */
```

/* Lightweight, passable-by-value handle */
class Tree {
class Tree {
/* Overload arithmetic here! */
/* Overload arithmetic here! */
/* Here's the actual Tree data */
/* Here's the actual Tree data */
std::shared_ptr<Tree_> ptr;
std::shared_ptr<Tree_> ptr;
};

```
};
```


## Representing a clause

```
/* This is where tree data is actually stored */
struct Tree_ {
    /*
    * Destructor erases this Tree
    * from the global Cache
        */
        ~Tree_();
    const Opcode::Opcode op;
    const uint8_t flags;
    const unsigned rank;
    /* Only populated for constants */
    const float value;
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    const std::shared_ptr<Tree_> lhs;
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```
/* Lightweight, passable-by-value handle */
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class Tree {
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/* Overload arithmetic here! */
/* Overload arithmetic here! */
/* Here's the actual Tree data */
/* Here's the actual Tree data */
std::shared_ptr<Tree_> ptr;
std::shared_ptr<Tree_> ptr;
};
};
class Cache {
class Cache {
/* Functions to handle identities here! */
/* Functions to handle identities here! */
typedef std::tuple<Opcode::Opcode,
typedef std::tuple<Opcode::Opcode,
const Tree_*, /* lhs */
const Tree_*, /* lhs */
const Tree_* /* rhs */ > Key;
const Tree_* /* rhs */ > Key;
std::map<Key, std::weak_ptr[Tree::Tree_](Tree::Tree_)> ops;
std::map<Key, std::weak_ptr[Tree::Tree_](Tree::Tree_)> ops;
std::map<float, std::weak_ptr[Tree::Tree_](Tree::Tree_)> constants;
std::map<float, std::weak_ptr[Tree::Tree_](Tree::Tree_)> constants;
};

```
};
```


## Representation vs. Evaluation

## General form of algorithms

- If at minimum size, perform operations on voxel
- Otherwise, evaluate interval
- If filled or empty, return early
- Subdivide and recurse
- After recursion is done, collapse branches if possible



$$
\theta
$$

## Tape



| opcode | suuare | square | + | - | - | - | max |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ihs | 0 | 1 | 4 | 6 | 6 | 8 | 7 |
| rhs |  |  | 5 | 2 | 3 |  | 9 |
| out | 4 | 5 | 6 | 7 | 8 | 9 | 10 |

## Memory



Flat tapes are faster than chasing pointers!

## Tape



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| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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## Value types

Floating-point values
$f(1,0,0)=0$

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## Arrays of floats

(optimization for speed)

$$
f(\{\ldots\},\{\ldots\},\{\ldots\})=\{\ldots\}
$$

## Value types

Floating-point values
Arrays of floats
(optimization for speed)

Interval ranges
$f(1,0,0)=0$
$f(\{\ldots\},\{\ldots\},\{\ldots\})=\{\ldots\}$
$f([0,1],[1,2],[0,0])=[0,4]$

## Value types

| Floating-point values | $f(1,0,0)=0$ |
| :--- | :--- |
| Arrays of floats | $f(\{\ldots\},\{\ldots\},\{\ldots\})=\{\ldots\}$ |
| (optimization for speed) |  |
| Interval ranges | $f([0,1],[1,2],[0,0])=[0,4]$ |
|  |  |
| Derivatives <br> (automatic differentiation) <br> $(d f / d)(1,0,0)$ <br> $(d y)(1,0,0)$ <br> $(d f / d z)(1,0,0)$$=0$ |  |
|  |  |

## Tree pruning with intervals



## Tree pruning with intervals



## Tree pruning with intervals



## Tree pruning with intervals



## Outputs

## Voxel output: heightmaps



Brightness = z-height Useful for 2.5D machining

## Voxel output: shaded



Normals are based on derivatives (df/dx, df/dy, df/dz)

## B-rep output: meshes



Normals are used to position vertices on sharp edges and corners.

## Real things!



Creepy Crawly Cutter Sam Calisch


Curtain rail brackets
Paul Meyer


Rotary encoder Matt Keeter

## Unsolved problems

- GPU acceleration
- Feature-based design
- Interacting with meshes
- Constraint systems

